

# Starting the engine

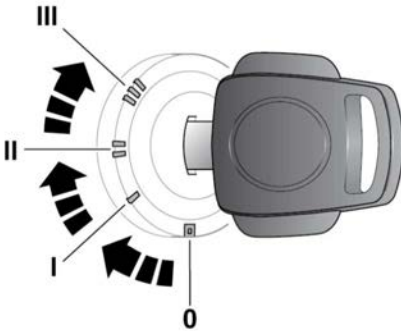
## STARTING THE ENGINE



Never start the engine, or leave it running, when the vehicle is in an enclosed space. Exhaust gases are poisonous and can cause unconsciousness and illness, if inhaled.



If the engine fails to start, do not continue cranking as this will discharge the battery.



E164287

**Note:** Do not press the accelerator while starting the engine.

1. Turn the starter switch to position II.
2. Wait until the glow plug warning indicator extinguishes. See **29, GLOW PLUGS (AMBER)**.
3. Fully press the clutch and turn the starter switch to position III. Release the key as soon as the engine starts.

If the engine stops or fails to start, turn the key to position I and restart the sequence.