

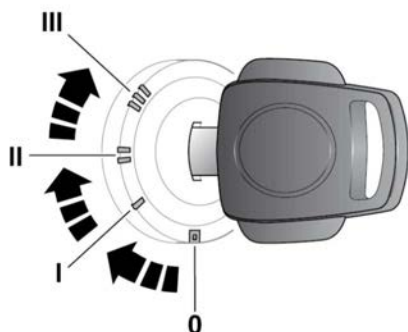
## STARTING THE ENGINE



**Never start the engine, or leave it running, when the vehicle is in an enclosed space. Exhaust gases are poisonous and can cause unconsciousness and illness, if inhaled.**



If the engine fails to start, do not continue cranking as this will discharge the battery.



E164287

**Note:** Do not press the accelerator while starting the engine.

1. Turn the starter switch to position **II**.
2. Wait until the glow plug warning indicator extinguishes. See **29, GLOW PLUGS (AMBER)**.
3. Fully press the clutch and turn the starter switch to position **III**. Release the key as soon as the engine starts.

If the engine stops or fails to start, turn the key to position **I** and restart the sequence.